

REV.
C

AS3504™

RATIONALE

GENERAL EDITORIAL REVISION, FIGURE 1 RE-DRAWN, TABLE 1 RE-FORMATTED, ADD ANSI Y14.5M (ASME PUBLICATION), CLARIFY THREAD B DESIGNATION, ADD NEW NOTE FOR DISPOSITION OF EXISTING INVENTORY, UPDATE MARKING NOTE.

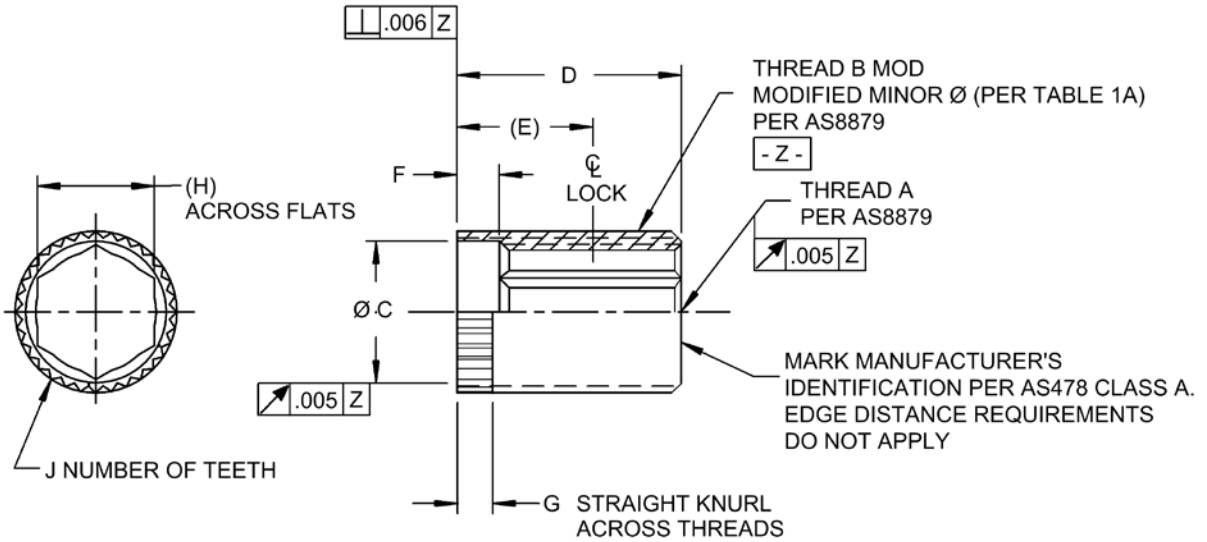


FIGURE 1

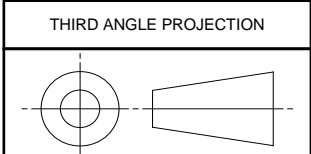
TABLE 1A - PART NUMBERS, THREAD A, THREAD B & MODIFIED MINOR Ø, AND DIMENSIONS ØC AND D

PART NUMBER	THREAD A	THREAD B MODIFIED MINOR Ø	THREAD B MINOR Ø MAX	ØC	D
AS3504-01	.1900-32 UNJF-3B	.2500-28 UNJF-3A	.2170	.193-.199	.280-.300
AS3504-02	.2500-28 UNJF-3B	.3125-24 UNJF-3A	.2785	.253-.259	.370-.390
AS3504-03	.3125-24 UNJF-3B	.3750-24 UNJF-3A	.3405	.315-.321	.460-.480
AS3504-04	.3750-24 UNJF-3B	.4375-20 UNJF-3A	.4010	.379-.385	.550-.570
/a/ AS3504-05	.4375-20 UNJF-3B	.5000-20 UNJF-3A	.4630	.441-.447	.650-.670
/a/ AS3504-06	.5000-20 UNJF-3B	.5625-24UNJEF-3A	.5290	.503-.510	.740-.760

/a/ AS3504-05 AND AS3504-06 ARE NOT TO BE USED FOR NEW DESIGNS.

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CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS3506



AEROSPACE STANDARD

INSERT - THIN WALL, SHORT, SELF-LOCKING, 1025 °F, SILVER PLATED ON INTERNAL SURFACES ONLY, UNS N07718, UNJ THREAD

AS3504™
SHEET 1 OF 2

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ISSUED 1993-08 REAFFIRMED 1999-03 REVISED 2018-04